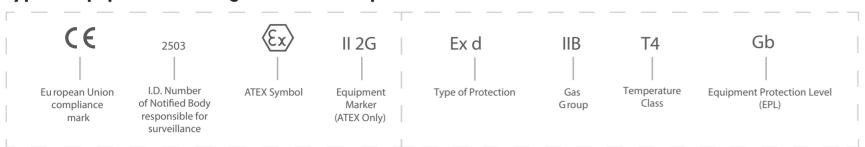
HAZARDOUS AREA GUIDE for ATEX & IECEx (Zones/Groups)

Typical Equipment Marking for Gas Atmospheres



Typical Equipment Marking for Dust Atmospheres

2014/34/EU ATEX Directive Marking

	CE	2503	$\langle x3 \rangle$	II 2D	Ex tb	IIIC	T135°C	Db	
i									i
	European Union compliance mark	I.D. Number of Notified Body responsible for surveillance	ATEX Symbol	Equipment Marker (ATEX Only)	Type of Protection	Dust Group	Temperature Class	Equipment Protection Level (EPL)	

2014/34/EU ATEX Directive Marking

EN/IEC 60079-0 General Requirements Marking

EN/IEC 60079-0 General Requirements Marking

Gas Zones					
Gas Zones	Definition	ATEX Category	EPL	Required Protection	
Methane	Mines with methane and dust. Equipment remains energised in explosive atmosphere	M1	Ma	Two Faults	
Methane	Mines with methane and dust. Equipment is de-energised in explosive atmosphere	M2	Mb	Severe Normal Operation	
Zone 0	Explosive atmosphere present continuously or for long periods, frequently	1G	Ga	Two Faults	
Zone 1	Explosive atmosphere is likely to occur under normal conditions, occasionally	2G	Gb	One Fault	
Zone 2	Explosive atmosphere is unlikely to occur under normal conditions, short periods	3G	Gc	Normal Operation	

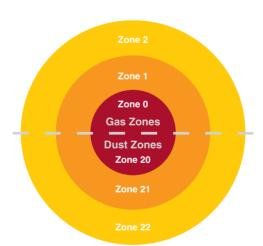
Dust Zones					
Dust Zones	Definition	ATEX Category	EPL	Required Protection	
Zone 20	Explosive atmosphere present continuously or for long periods, frequently	1D	Da	Two Faults	
Zone 21	Zone 21 Explosive atmosphere is likely to occur under normal conditions, occasionally		Db	One Fault	
Zone 22	Explosive atmosphere is unlikely to occur under normal conditions, short periods	3D	Dc	Normal Operation	

Enclosure Ingress Protection (IP) Level				
Enclosure Ingress Protection (IP) Level: 7	To EN/IEC 60529			
First Number (Solid objects / dust)	Second Number (Water)			
0 No protection	0 No protection			
1 Objects > Ø50 mm	1 Vertically dripping water			
2 Objects > Ø12.5 mm	2 Vertically dripping water with enclosure tilted by 15°			
3 Objects > Ø2.5 mm	3 Sprayed water up to 60° from the vertical			
4 Objects > Ø1.0 mm	4 Sprayed water from all directions			
5 Dust protected	5 Water jets			
6 Dust tight	6 Powered water jets			
-	7 Temporary submersion < 1m depth			
-	8 Extended submersion > 1m depth			

Ambient Temperature Range (T amb)					
T amb =	Temperature relating to the immediate surroundings of the equipment (assumed to be -20°C to +40°C, unless stated)				

Zones of Use

Explosive Atmospheres



Suitable for Zone 20, 21 & 22: ATEX Group & Category: II 1D IECEx Equipment Protection Level: Da Types of protection (electrical): ta, ia Types of protection (non-electrical, ATEX): c, b, k, h Types of protection (non-electrical, IECEx): fr, d, p, hr

Suitable for Zone 21 & 22: ATEX Group & Category: II 2D IECEx Equipment Protection Level: Db Types of protection (electrical): tb, ib, mb Types of protection (non-electrical, ATEX): d, c, b, p, k, hr Types of potection (non-electrical, IECEx): d, h

Suitable for Zone 22 only: ATEX Group & Category: II 3D IECEx Equipment Protection Level: Dc Types of protection (electrical): tc, ic, mc Types of protection (non-electrical, ATEX): fr, d, c, b, p, k, h Types of protection (non-electrical, IECEx): hr

Ultech Engineering Quality Industrial Automation Solutions Provider









HMI & SCADA Visualization



Site Hook-up & Commissioning



Control System On-Site Troubleshooting



Protection Concept - Electrical - Gas				
Type of Protection (electrical - gas)	Reference			
General Requirements	EN/IEC 60079-0			
Flameproof - Ex d / da / db / dc	EN/IEC 60079-0			
Purge/Pressurised - Ex p / pxb / pyb / pzc	IEC 60079-2			
Quartz/Sand Filled - Ex q / qb / qc	EN/IEC 60079-5			
Oil Immersion - Ex o / ob / oc	EN/IEC 60079-6			
Increased Safety - Ex e / eb / ec	EN/IEC 60079-7			
Intrinsic Safety - Exi/ia/ib/ic	EN/IEC 60079-11			
Non Sparking - Ex nA / nC / nL	EN/IEC 60079-15			
Encapsulation - Ex m / ma / mb / mc	EN/IEC 60079-18			
Optical Radiation - Ex op is / op sh / op pr	EN/IEC 60079-28			
Trace Heating Systems - Ex e / Ex 60079-30-1	EN/IEC 60079-30-1			
Special Protection Ex s	EN/IEC 60079-33			
Caplights	EN/IEC 60079-35-1			
Controlled Spark Duration Power-i	TS 60079-39			
Process Sealing	TS 60079-40			
Flame Arresters	EN 16852			
Diesel Engines	EN 1834-1,2,3			

Protection Concept - Electrical - Dust				
Type of Protection (electrical - dust)	Reference			
General Requirements	EN/IEC 60079-0			
Flameproof - Ex d / da / db / dc	EN/IEC 60079-31			
Purge/Pressurised - Ex p / pxb / pyb / pzc	EN/IEC 60079-2			
Quartz/Sand Filled - Ex q / qb / qc	EN/IEC 60079-11			
Oil Immersion - Ex o / ob / oc	EN/IEC 60079-18			

	1	-1 1			
Protection Concept - Electrical - Non-Electrical					
Type of Protection (non-electrical) (gas & dust)	Reference (ATEX only)	IECEx			
General Requirements	EN 80079-36	IEC / ISO 80079-36			
Flow Restricting Enclosure - fr	EN 13463-2	-			
Flameproof - d	EN 13463-3	-			
Constructional Safety - c / h	EN 80079-37	IEC / ISO 80079-37			
Control of Ignition - b / h	EN 80079-37	IEC / ISO 80079-37			
Pressurisation - p	EN 60079-2	-			
Liquid Immersion - k / h	EN 80079-37	IEC / ISO 80079-37			

Gas Groups				
Gas Groups	Gases are classified according to the ignitability of the gas/air mixture as defined in EN/IEC 60079-20-1			
IIA	Acetic Acid, Acetone, Ammonia, Butane, Cyclohexane, Propane, Gasoline (petrol), Methane (natural gas, non-mining), Toluene, Xylene. Methanol (methyl alcohol), Propane-2-ol (isopropyl alcohol)			
IIB	Group IIA gases plus, Di-ethyl ether, Ethylene, Ethanol Methyl ethyk ketone (MEK), Propane-1-ol (n-propyl alcohol)			
IIC	Group IIA and IIB gases plus, Acetylene, Hydrogen			

Dust Groups				
Dust Groups	Dusts are classified by the types of material that make up the dust			
IIIA	Combustible Fibres and Flyings			
IIIB	Group IIIA dusts plus, Non-Conductive Dusts			
IIIC	Group IIIA and IIIB dusts plus, Conductive Dusts			

Equipment Groups		
Equipment Group	Definition	
Group I	Electrical equipment intended for use in mines susceptible to fire damp	
Group II	Electrical equipment intended for use in explosive gas atmospheres	
Group III	Electrical equipment intended for use in explosive dust atmospheres	

Temperature Class (T Class)				
Temperature Class (T Class)	Highest temperature achieved under the most adverse equipment rating and heating conditions. (Flashpoint temperature of some gases)			
T1: 450°C	Ammonia (630°C), Hydrogen (560°C), Methane (537°C), Propane (470°C)			
T2: 300°C	Ethylene (425°C), Butane (372°C), Acetylene (305°C)			
T3: 200°C	Cyclohexane (259°C), Keosene (210°C)			
T4: 135°C	Di-ethyl Ether (160°C)			
T5: 100°C	-			
T6: 85°C	Carbon Disulphate (95°C)			



Suitable for Zone 0, 1 & 2

ATEX Group & Category: II 1G

Suitable for Zone 1 & 2

ATEX Group & Category: II 2G

Suitable for Zone 2 only

ATEX Group & Category: II 3Gr

IECEx Equipment Protection Level: Ga

IECEx Equipment Protection Level: Gb

IECEx Equipment Protection Level: Gc

Types of protection (electrical): ia, da, ma, op is Types of protection (non-electrical, ATEX): c, b, k

Types of protection (non-electrical, ATEX): d, c, b, p, k, h

Types of protection (electrical): dc, ec, ic, mc, nA, nC, nR, oc, pzc, qc

Types of protection (non-electrical, ATEX): fr, d, c, b, p, k, h Types of protection (non-electrical, IECEx): fr, d, p, h

Types of protection (non-electrical, IECEx): d, p, h

Types of protection (non-electrical, IECEx): h

Project Management

Engineering Design

PLC Programming

Types of protection (electrical): db, eb, ib, mb, ob, pxb, pyb, qb, op is, op pr, op sh







Switch Board Fabrication



System Maintenance

So

Services





